

SPHERICAL ABERRATION CORRECTING METHOD AND APPARATUS

BACKGROUND OF THE INVENTION

1. Field of the Invention

5 The present invention relates to a technical field of spherical aberration correcting method and apparatus in a recording system for recording bits of information onto an optical recording medium.

2. Description of the Related Art

10 It is general that a transparent layer is formed on a recording surface of an optical disk serving as an optical recording medium. The transparent layer has a predetermined thickness and is placed to cover the recording surface of the optical disk so that the recording surface can be protected.

15 An optical information recording/reproducing system is configured to irradiate a reading or recording optical beam onto the recording surface of the optical disk through the transparent layer to read or record data from or to the optical disk.

20 However, in reality, it is difficult to form the optical disk so that each portion of the transport layer falls within a specified range of thickness. As a result, a usual optical disk has as much a thickness error as several tens of micro-meter (μm) due to irregularities over the transparent layer. Such an error in the thickness of the optical disk causes spherical aberration to occur in an optical beam irradiated onto the optical disk, thus reducing accuracy of reading or recording data from or to the optical disk.

25 For actually recording bits of information onto the optical disk, changes in recording conditions including the circumferential temperature at the start of recording and the like will cause the spherical aberration to fluctuate.

30 The more accelerated the rate of recording is in the future, the more influenced the spherical aberration to a recording characteristic will be, so that it is necessary to prevent the spherical aberration as much as possible. The foregoing problem, though it is mere one example, is included in the difficulties which should be solved by the present invention.

SUMMARY OF THE INVENTION

35 An object of the present invention is to provide, with due consideration to the difficulties of the above conventional technique, a

spherical aberration correcting method and apparatus that are capable of effectively correcting spherical aberration.

According to one aspect of the present invention, there is provided a spherical aberration correcting apparatus comprising: a recording unit
5 configured to record a piece of information through radiation of an optical beam onto an optical disk; a reflected-light level detecting unit configured to detect a level of light formed of the optical beam reflected from the optical disk under a recording operation for the information; a correction amount
10 deciding unit configured to decide a correction amount for spherical aberration on the basis of the level of the reflected-light; and a spherical aberration correcting unit configured to correct the spherical aberration by using the correction amount.

According to another aspect of the present invention, there is provided a spherical aberration correcting method comprising the steps of:
15 recording a piece of information through radiation of an optical beam onto an optical disk; detecting a level of light formed of the optical beam reflected from the optical disk under a recording operation for the information; deciding a correction amount for spherical aberration on the basis of the level of the reflected-light; and correcting the spherical aberration by using
20 the correction amount, wherein the recording step is continued until the recording operation for the information is instructed to stop, during which time the light level detecting step, the correction amount deciding amount, and the spherical aberration correcting step are repeatedly performed in sequence.

BRIEF DESCRIPTION OF THE DRAWINGS

Other objects and aspects of the present invention will become apparent from the following description of embodiments with reference to the accompanying drawings in which:

30 Fig. 1 is a view showing a schematic configuration of a spherical aberration apparatus according to a first embodiment of the present invention;

Fig. 2 is a view a schematic configuration of the information recording system to which the spherical aberration correcting unit is
35 applied;

Fig. 3A illustrates examples of recording marks (pits) formed on the

optical disk according to the second embodiment;

Fig. 3B illustrates levels of reflected-light from the recording marks shown in Fig. 3A;

Fig. 3C illustrates waveforms of recording pulses each composed of a top pulse and multi pulses successive thereto, recording pulses which correspond to the recording marks shown in Fig. 3A;

Fig. 3D illustrates detected signals corresponding to reflected-lights from the recording marks shown in Fig. 3A;

Fig. 3E illustrates waveforms of signals obtained by eliminating high frequency components from the detected signals shown in Fig. 3D;

Fig. 4A is a block diagram showing a circuit structure of a circuit for obtaining a pit level according to the second embodiment;

Fig. 4B is a block diagram showing another circuit structure of a peak hold circuit for obtaining a pit level according to the second embodiment;

Fig. 4C is a block diagram showing another circuit structure of a sample/hold circuit for obtaining a pit level according to the second embodiment;

Fig. 5A is a view showing a correlation between the spherical aberration and the pit level in the case of using the DVD-R serving as the optical disk according to the second embodiment;

Fig. 5B is a view showing a correlation between a pit ratio and the spherical aberration according to the second embodiment;

Fig. 6 is a view illustrating a correlation between a spherical aberration and a jitter, and a correlation between the spherical aberration and a β (beta) value in the case of using a DVD-R serving as an optical disk according to the second embodiment;

Fig. 7 is a view showing a correlation between the spherical aberration and a recording power according to the second embodiment;

Fig. 8 is a flowchart showing one process of deciding a correction amount of spherical aberration according to the second embodiment;

Fig. 9 is a flowchart showing another process of deciding a correction amount of spherical aberration according to the second embodiment;

Fig. 10A is a view typically illustrating a structure of a liquid crystal type of spherical aberration correcting unit according to the second embodiment; and

Fig. 10B is a view illustrating a structure of an optical element type of the spherical aberration correcting unit according to the second embodiment.

5 DETAILED DESCRIPTION OF PREFERRED EMBODIMENTS

Preferred embodiments of a spherical aberration correcting method and apparatus of the present invention will now be described hereinafter with reference to the accompanying drawings.

10 Fig. 1 is a view showing a schematic configuration of a spherical aberration correcting apparatus according to a first embodiment of the present invention. In Fig. 1, an optical disk D is formed of a type of optical recording medium which is rotatable and allows information to be recorded thereon.

15 The optical disk D is provided a recording surface and a transparent layer formed on the recording surface. The transparent layer has a predetermined thickness and is produced to cover over the recording surface of the optical disk for protecting the recording surface.

20 The spherical aberration correcting apparatus according to the first embodiment comprises a recording means 50, a reflected-light level detecting means 51, a correction amount deciding means 52, and a spherical aberration correcting means 53.

25 The recording means 50 is configured to perform bits of information recording on an optical disk that serves as an object for recording bits of information. The recording means 50 is, when performing the recording, configured to irradiate an optical beam onto recording area of the recording surface of the optical disk to form pits as recorded signal (recorded data) thereon.

30 The reflected-light level detecting means 51 detects the level of reflected-light while recording bits of information. The reflected-light means a light beam reflected from an information recording surface of the optical disk D as a result of irradiating the optical beam 9 onto the optical disk D. The level of reflected-light means level of detection signal obtained from the reflected-light by means of photoelectric transfer. Concretely, the level of reflected-light includes a pit level L_p , a write level L_w , a read level, a recording power and a pit ratio. The pit ratio is shown as a
35 ratio of write level L_w , the recording power P_r or the read level L_r to the pit

level Lp.

The correction amount deciding means 52 is configured to decide an amount of correction of the spherical aberration according to the level of reflected-light detected by the reflected-light level detecting means 51.

5 When deciding the amount of correction of the spherical aberration, the correction amount deciding means 52 provides the amount of correction to the spherical aberration correcting means 53. The spherical aberration correcting means 53 is configured to perform a correction on the spherical aberration according to the provided amount of correction.

10 Under a recording operation performed by the recording means 50, the correction amount deciding means 52 changes a correction amount for spherical aberration little by little and the spherical aberration correcting means 53 carries out the spherical aberration every time the correction amount is changed. And the reflected-light level detecting means 51
15 detects (measures) the level of light that has been reflected, into which a last-time corrected result of the spherical aberration is reflected. Based on the reflected-light level that has been detected (measured), it is determined by the correction amount deciding means 52 whether or not an amount of the spherical aberration has decreased (i.e., the spherical aberration has
20 been improved) thanks to the correction carried out last time using the current correction amount.

If it is determined that the amount of the spherical aberration has decreased, the spherical aberration is further deeply corrected in the same correcting direction as the last one to the spherical aberration (i.e., in the
25 same polarity direction to the correction amount). As long as the same determination comes out, the correction in the same correcting direction is repeatedly carried out.

On the contrary, in cases where the determination that the amount of the spherical aberration has not decreased (i.e., the spherical aberration
30 has not been amended) is made, the correction amount deciding means 52 turns the correcting direction to its opposite way (i.e., the opposite polarity direction to the correction amount), along which the spherical aberration is to be corrected repeatedly from now on.

Thus, the correction amount deciding means 52 is able to change the
35 correction amount so that the spherical aberration decreases any time, with the result that the spherical aberration correcting means 53 engages in the

correction using such appropriately decided correction amounts. Accordingly, even when fluctuations in the amount of spherical aberration occur due to various reasons, such as changes in the temperature, during the recording operation, such fluctuations are always tracked in real time and undergo the correction of the spherical aberration in a well controlled manner.

As the spherical aberration correcting means 53, already known various correcting elements, for example, a liquid crystal element, an optical element, or other similar elements may be used.

A second embodiment of applying the spherical aberration correcting unit to an information recording system will now be described with reference to the accompanying drawings.

[Structure of the information recording system]

Fig. 2 shows a schematic configuration of the information recording system to which the spherical aberration correcting unit is applied.

In Fig. 2, the information recording system 1 is configured so that information can be recorded onto an optical disk D and information recorded on the optical disk D can be read to be reproduced.

The information recording system 1 comprises a pickup 2 having, for example, a laser diode as a light source and an optical system with an objective lens and the like, an amplifier 3, a servo control unit 4, a reflected-light level detecting unit 5, a system controlling unit 6, a spherical aberration correcting unit 7 and a spindle motor 8. Incidentally, in Fig. 2, the above elements 2 to 8 which are related to the spherical aberration correction of the present invention are mainly illustrated. In other words, a spherical aberration correcting system according to the present invention is made up of the pickup 2, amplifier 3, reflected-light level detecting unit 5, system controlling unit 6 and spherical aberration correcting unit 7.

As the optical disk D, various optical disks such as, for example, CD-R (Compact Disc-Recordable), DVD-R (Digital Versatile Disc-Recordable), DVD-RW (Digital Versatile Disc-Rewritable), DVD+R (DVD+Recordable) and DVD+RW (DVD+Rewritable), on which information can be recorded only at once, or information can be recorded a plurality of times can be used.

The spindle motor 8 is configured to rotate the optical disk D at a predetermined rotation rate, and control the rotation thereof.

The pick-up 2 is configured to irradiate an optical beam 9 onto the

optical disk D, and receive a reflected-light from an information recording surface of the optical disk D to provide the reflected-light that functions as a detection signal S1, which is an electrical signal, to the amplifier 3.

5 The amplifier 3 is configured to amplify the detection signal S1 at a predetermined gain to supply a detection signal S2 which is amplified from the detection signal S1 to the servo controlling unit 4 and the reflected-light levels detecting unit 5, respectively.

10 The servo controlling unit 4 is configured to generate servo error signals such as a tracking error signal, a focus error signal and the like according to the supplied detection signal S2 through one of the already known various methods of generating the servo error signals.

15 The servo controlling unit 4 supplies the generated servo error signals to the pick-up 2 and the spindle motor 8, respectively. The supplied servo error signals from the servo controlling unit 4 is used to control the rotation number of the spindle motor 8, whereby the spindle servo control is performed.

20 The supplied servo error signals from the servo controlling unit 4 is used to control a position of the objective lens of the pick-up 2 and the like, whereby the various types of servo control, such as the focus servo and the tracking servo, are performed.

The reflected-light level detecting unit 5 detects the level of reflected-light according to the supplied detection signal S2 while an actual recording. The level of reflected-light include the pit level L_p , the write level L_w , and the read level.

25 The system controlling unit 6 comprises a microcomputer and the like and is configured to decide the optimum correction amount of spherical aberration according to the detected levels of the reflected-light to provide a control signal S3 corresponding to the correction amount of spherical aberration to the spherical aberration correcting unit 7.

30 The spherical aberration correcting unit 7 is configured to correct the spherical aberration caused in the optical beam 9 due to irregularities over the portions of the transparent layer of the optical disk D, or caused in the pick-up. That is, the spherical aberration correcting unit 7 is configured to correct the correction amount of the spherical aberration caused in the optical beam 9, the correction amount corresponding to the control signal S3.

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As the spherical aberration correcting unit 7, already known various correcting units may be used.

For example, one of the correcting units comprises a plurality of liquid crystal regions concentrically arranged and placed on the optical beam path. That is, in such a correcting unit, controlling voltages applied to the liquid crystal regions causes changes in phase of the optical beam 9 transmitted through the liquid crystal regions, thereby correcting the spherical aberration of the optical beam 9. The correcting unit using the plurality of liquid crystal regions is referred to as "crystal liquid type" hereinafter.

Another correcting unit comprises an optical element such as a collimate lens placed in the optical beam path. That is, in such a unit, controlling the optical element causes a spherical aberration which has an inverted characteristic of the spherical aberration already caused in the optical beam 9, thereby canceling the spherical aberrations with each other. The correcting unit using such an optical element is referred to as "optical element type" hereinafter.

That is, various correcting units capable of correcting the spherical aberration caused in the optical beam 9 can be applied to the present invention.

In this regard, the control signal S3 supplied to the spherical aberration correcting unit 7 from the system controlling unit 6 depends on the type of the spherical aberration correcting unit 7. For example, when adopting the liquid crystal type of spherical aberration correcting unit, the control signal S3 is formed of a signal representing a voltage applied to each of the liquid crystal regions. Meanwhile, when adopting the optical element type of spherical aberration correcting unit, the control signal S3 is formed of a signal representing a distance of the optical element or the like.

[level of reflected-light]

As stated above, the level of reflected-light include the pit level L_p , the write level L_w , and the read level.

At first, a concept of the pit level is described. As shown in Fig. 3A, assuming that recording marks (pits) RM1 and RM2 written on the recording area of the optical disk. In this case, when reproducing the optical disk, the level of reflected-light from the recording marks RM1 and RM2 are represented in Fig. 3B.

That is, the reflectivity of each of the portions of the recording area RM1, RM2 at which the recording marks are formed is low as compared with that of the portion of the recording area at which no recording marks are formed, so that the level of reflected-light beams from the portions of the recording areas RM1, RM2 are low as compared with the level of the reflected-light beam from the portion of the recording area at which no recording marks are formed.

On the other hand, it is assumed that a recording pulse RP for forming each of the recording marks RM1 and RM2 shown in Fig. 3A is composed of a top pulse Tp and multi pulses Mp that is successive thereto, and the waveform of each recording pulse RP is shown in Fig.3C. Incidentally, the characteristic reference B represents a bias level of each of the pulses Tp and Mp.

When the recording pulses each having the waveform shown in Fig. 3C drive the laser diode of the pickup, the signals S4 detected by the pickup 2 and the amplifier 3 on the basis of the reflected-light from each of the recording marks RM1 and RM2 can be shown in Fig. 3D.

High frequency components in the signals S4 are eliminated through an LPF (low pass filter) so that signals S5 are obtained whose waveforms are shown in Fig. 3E.

In each of the signals S5, a level corresponding to the top pulse Tp of the recording pulse RP shown in Fig. 3C becomes a write level Lw, a level corresponding to the multi pulses Mp of the recording pulse RP shown in Fig. 3C becomes a pit level Lp, and a level corresponding to the bias level B of the recording pulse RP shown in Fig. 3C becomes a read level Lr.

A circuit structure for obtaining the pit level Lp, the write level Lw, and the read level Lr is shown in Fig. 4A. This circuit 20 is installed on the reflected-light level detecting unit 5.

When using the recording pulse RP composed of the top pulse Tp and the multi pulses Mp shown in Fig. 3C, the detected signal S4 includes the pulse train so that it is impossible to detect levels such as the pit level and so on from the detected signal S4.

Then, as shown in Fig. 4A, the signal S4 transmitted from the amplifier 3 is inputted to the LPF 21 of the circuit 20 so that only low frequency components are extracted from the signal S4, thereby obtaining the signal S5 shown in Fig. 3E.

The signal S5 is inputted to a sample/hold (S/H) unit 22 of the circuit 20. The S/H unit 22 samples and holds each of the pit level Lp, the write level Lw, and the read level Lr at each predetermined timing decided by each timing signal T inputted to the S/H unit 22. Each timing of each timing signal T depends on each level Lp, Lw and Lr.

For example, when sampling and holding the write level Lw, the timing signal T is set to represent the timing corresponding to the top pulse Tp. When sampling and holding the pit level Lp, the timing signal T is set to represent the timing corresponding to the substantially center portion of the multi-pulse period representing a period between a beginning multi pulse Mp to an end multi pulse Mp.

The pit level Lp represents a level of the reflected-light obtained while forming the pit (recording mark) by the recording pulse RP so that it provides an indication of representing how accurately the pit (recording mark) is formed.

That is, when the pit is accurately formed according to the recording pulse, the reflectivity of the formed portion is made low, causing the pit level Lp to be low sufficiently. On the other hand, when the pit is not accurately formed, the reflectivity of the portion of the recording area at which the pit is supposed to be formed keeps high, causing the pit level Lp to be high.

Next, a concept of the pit ratio is described.

The pit ratio is shown as a ratio of write level Lw, the recording power Pr or the read level Lr to the pit level Lp.

That is, the pit level is represented by one of the expressions (1) to (3) hereinafter.

$$\text{Pit ratio} = (Lw - Lp) / Lw \quad \cdots (1)$$

$$\text{Pit ratio} = (Pr) / Lp \quad \cdots (2)$$

$$\text{Pit ratio} = Lr / Lp \quad \cdots (3)$$

These expressions show that, when the pit is accurately formed while recording the pit, the pit level Lp is made low, causing the pit ratio to be increased.

Next, a correlation between the spherical aberration and the pit level Lp is described. Fig. 5A shows a correlation between the spherical aberration and the pit level Lp in the case of using the DVD-R as the optical disk. In Fig. 5A, a horizontal axis represents an amount of spherical aberration and a vertical axis represents the pit level Lp.

As shown in Fig. 5A, when the pit is accurately formed, the lower the pit level is, the more decreased the spherical aberration is. A position at which the pit level L_p is minimized and that at which the spherical aberration is approximately minimized coincide with each other.

5 Thus, measuring the pit level L_p as the recording characteristic while recording the pit and deciding the spherical aberration so as to minimize the pit level allow the amount of spherical aberration to be minimized.

Next, a correlation between the pit ratio and the spherical aberration is described. Fig. 5B shows a correlation between the pit ratio and the
10 spherical aberration.

As shown in Fig. 5B, the lower the pit level L_p is and the higher the pit ratio is, the more increased the spherical aberration. Both of a position at which the pit ratio is maximized and at a position at which the spherical aberration is approximately minimized coincide with each other.

15 Thus, detecting the pit level L_p , the write level L_w or the read level L_r to obtain the pit ratio and deciding the spherical aberration so as to maximize the pit ratio allow the amount of spherical aberration to be minimized.

Incidentally, the circuit 20 which is an example for obtaining the pit level L_p , the write level L_w and the read level L_r is shown in Fig. 4A. In place
20 of the circuit 20, as shown in Fig. 4B, a peak hold circuit (or a bottom hold circuit) 25 may be installed in the reflected-light levels detecting unit 5. When using the peak hold circuit (or a bottom hold circuit) 25, the LPF 21 is made redundant, which should be omitted.

25 As shown in Fig. 3E, when the detected signal S_5 has the positive polarization, the peak hold circuit may be used, and when the detected signal S_5 has the negative polarization, the bottom hold circuit may be used. That is, the peak hold circuit (bottom hold circuit) 25 may hold each of the pit level L_p , the write level L_w , and the read level L_r at each predetermined
30 timing decided by each timing signal T inputted to the peak hold circuit (bottom hold circuit) 25.

When using a non-multi type of recording pulse in place of the recording pulse RP shown in Fig. 3C, only the sample/hold circuit 22 may be used so that the LPF 21 is made redundant, shown in Fig. 4C. The
35 waveform of the non-multi type of recording pulse has no multi pulses M_p so that the high frequency components shown in Fig. 3D are low in the detected

signal, whereby sampling and holding the levels of the detected signal allow each level L_p , L_w , L_r to be obtained.

[Correlation between the spherical aberration and the recording characteristic]

5 Next, a correlation between the spherical aberration and each recording characteristic obtained by the actual recording will now be described.

Fig. 6 illustrates a correlation between the spherical aberration and the jitter, and a correlation between the spherical aberration and the β (beta) value in the case of using the DVD-R as the optical disk. In Fig. 3, a horizontal axis represents an amount of spherical aberration, a vertical axis represents the jitter [%] and the β value [dB], and a center of the horizontal axis represents that the spherical aberration becomes zero.

As understood from Fig. 3, a position at which the jitter is minimized and that at which the spherical aberration is approximately minimized, that is, approximately becomes zero, substantially coincide with each other. That is, the correlation between the jitter and the spherical aberration shows that the jitter increases with increasing spherical aberration.

Thus measuring the jitter as the recording characteristic and controlling the spherical aberration correcting unit 7 so as to minimize the amount of spherical aberration allow the jitter to be minimized.

In addition, as understood from Fig. 3, a position at which the β (beta) value is maximized and that at which the spherical aberration is approximately minimized substantially coincides with each other.

25 Thus recording so as to minimize the amount of spherical aberration allows the β value to be maximized and to form good pits accurately.

Next, a correlation between the spherical aberration and the recording power P_r will be described hereinafter.

Fig. 7 shows a correlation between the spherical aberration and a recording power required for forming a pit from which a constant β value, constant modulation or a constant asymmetry are obtained, that is, a pit fulfills a constant standard.

As understood in Fig. 7, when the spherical aberration is minimized, the recording power is minimized. That is, minimizing the spherical aberration allows the usability of the recording power to be maximized, whereby it is turned out that, even when using weak recording power, good

pits can be formed.

[Deciding process of correction amount of spherical aberration]

Next, a deciding process of correction amount of spherical aberration will be described hereinafter. Incidentally, the reflected-light level detecting unit 5 and the system controlling unit 6 mainly perform the deciding process. As the deciding process of correction amount of spherical aberration, two processes can be applied, sequentially described hereinafter.

As shown in Fig. 8, the system controlling unit 6 first determines whether a recording operation has been started or not (step S1 in Fig.8). For example, in cases where the information recording system 1 is loaded by a user with an optical disk to be desired for recording and the system controlling unit 6 detects a command for recording, it is recognized that the recording operation should start.

The reflected-light level detecting unit 5 operates to detect (measure) the level of reflected-light (i.e., a pit level) under the recording operation, and then designates the detected level as a target amount L_t (step S2).

Then the system controlling unit 6 calculates a correction amount for spherical aberration (step S3). In the case that this calculation is the first time after starting the recording operation, the system controlling unit 6 sets this calculated correction amount as its initial value. This initial value has either a positive or negative correcting polarity determined by the predetermined curve shown in Fig. 5A. The reflected-light level detecting unit 5 then detects the level L of reflected-light (step S4). The retuned-light level L detected at this time has been subjected to the spherical aberration correction carried out according to the correction amount for spherical aberration calculated at step S3.

The system controlling unit 6 then determines whether or not the reflected-light level L detected (measured) at step S4 become smaller the target value L_t set at step S2, that is, an amount of the spherical aberration has been reduced (improved) than the last spherical aberration correction (step S5).

As shown in Fig. 5A, it can be comprehended that, when the reflected-light level (i.e., pit level) has been reduced, the spherical aberration becomes smaller. In such a case, the correcting polarity direction in which the correction amount has been changed currently is correct, so that such changes should be kept on going in this current correcting polarity direction.

Therefore, the system controlling unit 6 gives the target value L_t an amount of the reflected-light level L detected this time (i.e., $L_t=L$; step S6).

5 In contrast, when it is determined at step S5 that the reflected-light level L has not decreased, it can be assumed that the spherical aberration has not been directed to its reduced (improved) state. Namely, the correcting polarity direction in which the correction amount has currently been changed is not correct. Based on this determination, the system controlling unit 6 deletes the current correction amount that was set last time (step S7), so that the correction amount is forcibly returned to an amount that had been used before the last time. Hence, the current correction amount is regarded as being improper, because it caused a swell in the spherical aberration carried out under the current spherical aberration correction amount.

10 Then the system controlling unit 6 determines if the recording has been continued or not (step S8), and if continued, the processing is returned to step S3 to again determine an updated aberration amount for spherical aberration. That is, when the processing carried out last time at step S5 revealed that the level of the reflected-light was reduced (that is, the spherical aberration is lessened), the spherical aberration correction amount is changed in the same correcting polarity direction (for example, the positive correcting direction) as that in the last time.

15 On the contrary, when the processing carried out last time at step S5 showed that the level of the reflected-light had not been lessened (that is, the spherical aberration had not been improved), the correction amount will be changed this time to the opposite plurality direction (i.e.; the negative correcting direction) to that in the last time.

20 And the level L of the reflected-light generated after the spherical aberration correction on the updated correction amount is detected again at step S4, and is subjected to the comparison with the reflected-light-level target value L_t that is currently set. In this way, as the correction amount for spherical aberration is changed little by little, the determination whether or not the spherical aberration has been improved is repeatedly carried out using the reflected-light produced after its aberration correction.

30 It is therefore possible that, whenever the spherical aberration fluctuates under the recording operation due to some factors including changes in temperature, pieces of information can be recorded with the

spherical aberration corrected always to track the fluctuations in a controlled proper manner.

Since the example provided by the flowchart of Fig. 8 uses the pit level serving as the reflected-light level, the spherical aberration is regarded as being improved if the determination that the reflected-light level becomes smaller than its target value can be made at step S5. Alternatively, as a physical amount showing levels of the reflected-light, a pit ratio can be used instead of the pit level on the similar processing to the above. The processing carried out using the pit ratio can be explained with the flowchart shown in Fig. 9.

Practically, after detecting the start of recording pieces of information, the system controlling unit 6 calculates a pit ratio R at the timing of the recording start using both of a pit level detected by the reflected-light level detecting unit 5 and either a read level or a write level, and then designates the calculated pit level R as a target value R_t (step S12). The system controlling unit 6 further proceeds to step S13, where a correction amount for the spherical aberration is changed every time the correction amount is changed in the same manner as that described at step S3 in Fig.8.

The system controlling unit 6 detects, a signal serving as the reflected-light level, any one of a read level, a write level, and a recording level as well as a pit level, so that a pit ratio R generated after each time of correction of the spherical aberration is calculated (measured) (step S14). It is then determined if the calculated pit ratio R at step S15 is over the target value R_t for pit ratio designated at step S2 (step S15). As shown in Fig. 15B, the larger the pit ratio R , the less the spherical aberration.

Hence, when it is found that the pit ratio R becomes larger than the target value R_t currently set, it can be recognized by the system controlling unit 6 that the spherical aberration has been improved more than the last, thus the processing being made to go to step S16. On the contrary, it is determined that the pit ratio R is still below the target value R_t currently set, the opposite recognition to the above is made, so the processing proceeds to step S17. The processing carried out at steps S16 and 17 resembles that carried out at steps S6 and S7 in Fig. 8.

The above-said processing at steps S13 to S17 will be repeatedly carried out until the end of the recording basically in the same manner as that in Fig. 8 where the pit level is used a signal indicting the reflected-level

(step S18).

[Examples of spherical aberration correcting unit]

As described above, in this second embodiment, any spherical aberration correcting unit 7 having any systems and structures may be used.

5 Examples of the spherical aberration correcting units are explained.

Fig. 10A typically illustrates the structure of a liquid crystal type of spherical aberration correcting unit 7a described above. The spherical aberration correcting unit 7a is arranged to be inserted between the laser diode as the light source and placed on the optical beam path.

10 That is, the spherical aberration correcting unit 7a comprises a plurality of liquid crystal regions A, B and C concentrically arranged and placed in the optical beam path, variable voltages Va, Vb and Vc applied to the liquid crystal regions A, B and C and a control unit 55 connected to the variable voltages Va, Vb and Vc and to the system control unit 7.

15 That is, the control unit 55 of the spherical aberration correcting unit 7a is configured to control, according to the control signal S3 from the system controlling unit 7, the variable voltages Va, Vb and Vc applied to the liquid crystal regions A, B and C, respectively, so as to cause changes in the phase of the optical beam 9 transmitted through the liquid crystal regions A,
20 B and C, thereby correcting the spherical aberration of the optical beam 9. This type of spherical aberration correcting unit is disclosed in Japanese Patent Laid-open (KOKAI) Publications No. HEI10-269611 and No. 2002-15454, for instance.

Fig. 10B schematically illustrates the structure of a optical element
25 type of spherical aberration correcting unit 7b described above.

The spherical aberration correcting unit 7b has a collimate lens 63 placed in the optical beam path between a laser diode 60 and a mirror 61, and an actuator 64 configured to movably support the collimate lens 63 along the direction of the optical beam path.

30 That is, the optical beam irradiated from a light source 60 is inputted to a collimate lens 62 to be converted into a collimate beam so that the collimated optical beam 9 is reflected by the mirror toward the optical disk D (the objective lens 62). The reflected optical beam 9 is inputted to the objective lens 62 to be focused onto the optical disk D.

35 In cases where an error of thickness or the like causes a first spherical aberration in the reflected-light from the optical disk D, the

actuator 64 controls the collimate lens 63 to move along the optical beam path shown by an arrow in Fig. 10B, whereby making occur a second spherical aberration which has an inverted characteristic of the first spherical aberration already caused in the optical beam 9. That is, the
5 actuator 64 makes the collimate lens 64 move at the position at which the second spherical aberration occurs in the optical beam 9, thereby canceling the first spherical aberration in the reflected-light and the second spherical aberrations in the optical beam 9 on the whole.

This type of spherical aberration correcting unit is disclosed in
10 Japanese Patent Publication Laid-open (KOKAI) No. 2001-236674, for example.

As explained above, the spherical aberration correcting unit 7 according to the present embodiment is capable of detecting a level of light which has been reflected from an optical disk, onto which an optical beam
15 for recording pieces of information is radiated, of deciding a correction amount for spherical aberration on the basis of the reflected-light level, and of correcting the spherical aberration using the decided correction amount. In consequence, whenever fluctuations in the amount of the spherical aberration occur on account of various factors such as changes in
20 temperature under the recording operation, the spherical aberration can be corrected appropriately so as to cancel such fluctuations changing in real time.

In addition, as understood in Fig. 7, recording bits of information at the optimum amount of spherical aberration amount, that is, the minimum
25 of the spherical aberration amount allows the recording power to be effectively used, making it possible to form precise pits even in the case of using a weaker amount of recording power.

Thus, when a ROPC(Running Optimum Power Control) is performed during the recording, it is possible to decrease the correction amount of the
30 recording power by the ROPC.

In the feature, the more accelerated the rate of recording is, the more increased the recording power required for accurately forming pits is. However, in the second embodiment, performing the recording of
35 information in the optimum spherical aberration permits the recording power to decrease, thus a margin with respect to the maximum power of the laser diode controlling the generation of optical beam being increased. In

addition, it is possible to prevent the temperature of the laser diode or the entire information recording system during the recording from increasing.

Through the foregoing various types of embodiments, the present invention can therefore be summarized such that a hollow-shaped support member is additionally in charge of a pipe resonance, both an acoustic mass inside a hollow-shaped support member and an acoustic capacity cavity of a member other than such support member are responsible for generation of a Helmholtz resonance, and the inner capacity of a hollow-shaped support member is used as a back chamber (cabinet) for the speaker.

The entire disclosure of Japanese Patent Application No. 2002-216683 filed on July 25, 2002 including the specification, claims, drawings and summary is incorporated herein by reference in its entirety.